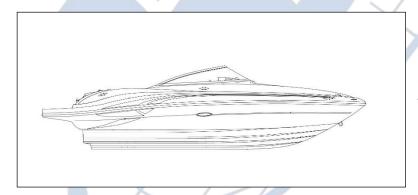


EIM Replacement System

Sea Ray 240-270 Sundeck / 240-260 Sundancer / 245 Weekender

OVERVIEW

This system is intended for installation by qualified technicians with a thorough understanding of 12VDC systems. These are general installation instructions assuming the installer has industry knowledge of replacing and rebuilding boat electrical systems. It is imperative that all components in the vessel be tested for proper operation and current draw before installing this system. There is typically a reason the original EIM system failed and the cause of that failure should be investigated to prevent further damage to the vessel when this replacement system is installed.



Flounder Pounder Marine & Trading Co., Inc. will not assume any responsibility for damages whether direct or consequential arising from the installation of this system.

READ through the instructions FIRST – IT WILL SAVE YOU TIME!

Before beginning any work, familiarize yourself with this instruction manual.

EIM System Removal:

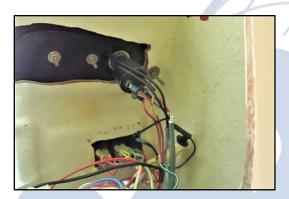






REMOVE EXISTING SWITCH PANEL AND GAUGE PANEL

- Remove existing panels by removing the retaining nuts from the backside, disconnecting
 quick disconnect plug for peanut pad, remove nut for ignition switch and let it drop out of
 the panel, cut wires to the green extinguisher indicator lamp (if equipped), remove stereo
 remote control and depth finder (if equipped)
- Gauge panels are typically mounted with screws on the front side. Remove the mounting screws. Carefully label and disconnect all wires and remove the gauges.





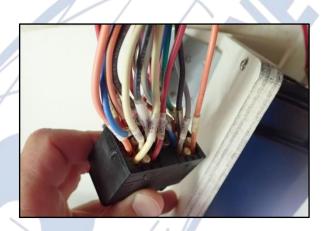
DISCONNECT EIM WIRING

- The peanut touchpad harness can be disconnected at the quick-disconnect plug and secured under the dash. The 6 wires from this plug leading to the 24-pin plug will not be used.
- Remove Red power leads from the EIM main terminal. One lead should come directly from
 a remote battery switch and powers the EIM. The other lead should feed the circuit breaker
 on the trim tab panel on the dash. The trim tabs are not fused through the EIM or the new
 fuse block.
- Disconnect the 24-pin plug from the EIM control box. A 5/32" or 4mm internal hex screw secures the plug to the control box.
- Remove the FIM control box.





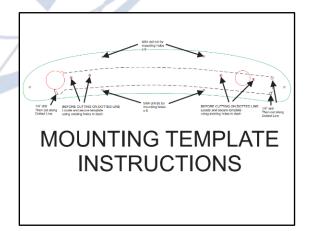




FP Marine System Installation:

CUT DASH FOR NEW SWITCH PANEL

• Secure mounting template and follow instructions to make the proper cutout in the dash. Be sure that the template edges completely cover any existing holes in the dash. Use a jigsaw and masking/tape to avoid damaging the console. Having a helper with a vacuum reduces mess. Drill holes for the #8 mounting screws included. Be sure to countersink past the gelcoat to avoid stress cracks. *Refer to the "Mounting Template Instruction" sheet*



PLACE NEW SWITCH PANELS

• Set the new switch panel into place and let harness hang loose behind dash. Do not screw in the new panels until the end of installation.



INSTALL NEW FUSE BLOCK

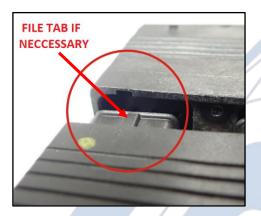
• Install the new fuse block in the place of the EIM. Carefully route and secure all harnesses. Some boats "flush mounted" the EIM and a plastic backing board may be required to cover the hole left by the EIM. We have included a piece of PVC foam board for this purpose.



FINAL INSTALLATION STEPS:

24-PIN PLUG - KEYTAB CONFIGURATIONS

- The 24-pin Deutsch connectors have keytabs to insure the male and female connectors can only assemble one way. There are a few possible configurations for these tabs.
- If the keytabs do not line up correctly, you will have to file down the tabs on the boat harness plug thereby making them ineffective. Doing this will enable the plug to be inserted two different ways into the 24-pin receptacle on the switch panel harness.





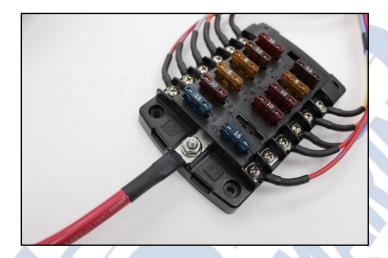
- It will be easier to perform this check before mounting the new switch panel and routing and securing the harness under the dash.
- The pin locations on the connectors are numbered 1 through 24. Be sure to mark the #1 pin location on the plug from the boat harness and on the receptacle from the new switch panel harness.
- Ensure that the #1 pins are aligned and connect the male and female 24 pin Deutsch connectors. The wire colors should also match.
- Keep in mind there are 6 un-used wires on the boatside plug that lead to the peanut pad quick disconnect plug.





MAKING THE CONNECTIONS

• Connect the red main power lead(s) to the fuse block main terminal.



- The ignition switch will not require rewiring or modification. The kit does include a new ignition switch which should have the same terminal configuration for easy replacement.
- Stereo remote and stereo should be fed through the ignition switch accessory terminal and will not require any wiring modifications.



MOUNTING THE NEW PANELS

- Install gauges into the new gauge panel and reconnect electrical leads.
- Secure the new panels to the dash using the included hardware.





TEST THE SYSTEM!



Verify all connections, turn on battery switch(es) and test the system.

REFRENCES / CONTACT:

Full time tech support: **321-639-2951** or sales@fpmarine.com









Installation Instructions, dash template instructions, videos and more are available online. Visit www.fpmarine.com/eim-systems/